

Date Opened: 03 December 2013

*Approval Information:*Approval: **Multiple** Document Control List: Multiple

Approval on AML: Y / N DCL meets/exceeds revision on STC: Y / N

Part Information:

Fabrication Drawing: 36275, Rev. 3

Matches DCL: Y / N

Qty	Part Number	Description	Material	PO
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96275-01	Handle Bushing	A26 Brass, 5/16 Dia	
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Processes☐ Painting☐ Powder Coating☐ Anodizing

PO

Tests/Inspections specified on drawings? Y / N

Test/Inspections complete? Initial: _____

Final Inspection Initial: _____

Work Order pre-completion Inspection:

Release tags required? Y / N (Release tags are not required if part can only used as part of a further assembly)

Release tags complete? Y / N Interim tracking tags complete: Y / N

List all non-conformities raised: _____

Inspector Signature: _____

Date: _____

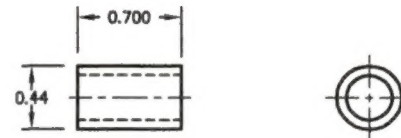
This form is intended for batch production of component parts only.



WO# 2013-63

Approved Manufacturing Facility 73-04 Form 20.F.06 Rev. Original 27 May 2013

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
36274-01	01	BUSHING	AISI 304 STAINLESS		7/16" X 0.065" TUBE



① BUSHING

NOTES:

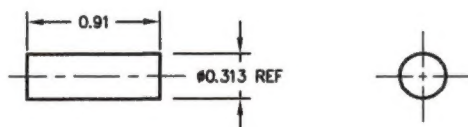
1. REMOVE ALL BURRS AND SHARP EDGES.

2	LENGTH CHANGED	BJC	NOV 03/09
1	REMOVE ALTERNATE PART, REMOVE STEP FROM BUSHING	BJC	JAN 8/07
0	INITIAL ISSUE - CREATED FROM 36210	STF	MAY 17/02
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

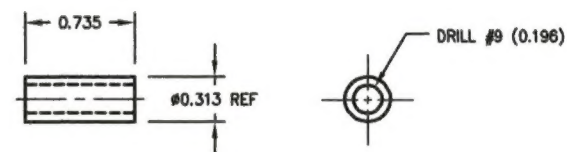
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DRAWN: STEVEN FAHEY	MAY 17/02				
CHECKED: E. BURGAIN	MAY 01/03				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		HELICOPTER CARGO BASKET HANDLE LEVER BUSHING			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		LGL	36274	2	

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
36275-01	01	BUSHING	SAE 660 BRONZE		5/16" ROD
36275-02	02	SUPPORT	304 STAINLESS STEEL		5/16" ROD



② SUPPORT



① BUSHING

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

3	LENGTHS CHANGED	BJC	NOV 03/09
2	DIMENSIONS UPDATED	BJC	JAN 8/07
1	ADDED PART 02. BUSHING WAS STAINLESS STEEL	STF	JUN 03/04
0	INITIAL ISSUE - CREATED FROM 36210	STF	MAY 17/02
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

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DRAWN: STEVEN FAHEY	MAY 17/02				
CHECKED: E. BURGAIN	MAY 01/03				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		HELICOPTER CARGO BASKET HANDLE BUSHING AND SUPPORT			
		SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
		SHEET 1 OF 1	LGL	36275	3